



TECHNICAL **FILE**

216.004.17

NAME SIGN ROUNDED MODEL 148X500 MM



TABLE OF CONTENTS

1.	<u>Introduction</u>	3
1.1	<u>Manufacturer details</u>	3
1.2	<u>Product details</u>	3
1.3	<u>Product specifications</u>	3
2.	<u>Internal risk analysis</u>	4
3.	<u>Product artwork</u>	4
3.1	<u>product sticker</u>	4
3.2	<u>product packaging</u>	4
4.	<u>Applicable norms</u>	5
5.	<u>Modifications</u>	5
6.	<u>Complaints and issues</u>	5
7.	<u>Declarations</u>	6
7.1	<u>Reach declaration</u>	6
7.2	<u>Packaging declaration</u>	7
ANNEX		8
I.	<u>Datasheet PMMA XT</u>	8

1.1 MANUFACTURER DETAILS

Company name	Nedco B.V.
Company adress	's Gravenweg 346 2911BK Nieuwerkerk aan den IJssel The Netherlands
Email	info@nedco.nl
Telephone	+31 (0)180 317 199

1.2 PRODUCT DETAILS

Product code	216.004.17
Product name	Name sign rounded model 148x500 mm
Responsible	Data management Nedco B.V.
Version date	oct-25

1.3 PRODUCT SPECIFICATIONS

Description	Name sign for use in your company. This slightly convex model measures 105x500 mm and is ideal for all signs in your company.
Colour	Aluminium
Material	geanodiseerd aluminium
Packaging qty	
Dimensions	148 x 500 mm
Filling depth	
EAN	8713512065567

2. INTERNAL RISK ANALYSIS

Risk Category	Description	Likelihood	Impact	Mitigation Measures
Operational – Supply Chain	Delays or shortages from suppliers affecting availability of display materials.	Medium	High	Maintain multiple suppliers and safety stock levels.
Operational – Inventory	Overstock or obsolete inventory due to changing demand.	Medium	Medium	Implement demand forecasting and regular stock audits.
Operational – Customization	Quality issues or rework due to complex custom orders (printing, milling, cutting).	Medium	High	Strengthen quality control and technical checks before production.
Production Capacity	Overload of production capacity leading to delayed deliveries.	Medium	Medium	Optimize planning and increase flexibility in scheduling.
Market – Price Competition	Price pressure from low-cost competitors.	High	High	Focus on quality, service, and custom solutions to differentiate.
Market – Technological Shift	Shift toward digital displays reducing demand for physical products.	Low	Medium	Explore hybrid or digital integration options.
Financial – Margin Pressure	Small orders or custom work reduce profit margins.	High	Medium	Streamline production and adjust pricing strategy.
Financial – Cash Flow	High working capital due to large stock or custom work.	Medium	High	Monitor liquidity and tighten credit control.
Quality & Reputation	Product defects or inconsistent finishing harming brand reputation.	Medium	High	Standardize QC process and conduct regular inspections.
Legal / Compliance	Use of customer designs leading to IP disputes or non-compliant materials.	Low	Medium	Obtain design usage consent; verify material certifications.
Environmental	Waste from cutting/polishing not disposed according to regulations.	Low	Medium	Comply with waste management standards and recycling programs.
Strategic	Over-reliance on display segment within total portfolio.	Medium	High	Diversify product portfolio and client base.

3.1 PRODUCT **STICKER**

xxx.xxx.xx [article number] [product description NL]	[product EAN code]
[product specifications] [product description ENG] [product description DE] [product description FR]	 0000000000000000

3.2 PRODUCT **PACKAGING**



4. APPLICABLE **NORMS**

Regulation	Description
Regulation (EU) No 1907/2006	REACH - Chemical substances
Directive (EU) 94/62/EC	Packaging materials and waste
Regulation (EU) 2023/988	GPSR - General product safety regulation

5. **MODIFICATION**

Date	Issue	Mitigation

6. COMPLAINTS AND **ISSUES**

Date	Issue	Mitigation

7.1 REACH **DECLARATION**

Nedco B.V. confirms that all products imported into the EU comply with the REACH Regulation (EC) No 1907/2006.

Products Covered:

216.004.17 Name sign rounded model 148x500 mm

Compliance Responsibilities:

- Registration: Substances in our products imported in quantities of one tonne or more per year are registered with ECHA.
- Evaluation: We cooperate with ECHA for substance evaluation.
- Authorisation: We ensure authorisation for substances requiring it or use suitable alternatives.
- Restrictions: We comply with restrictions on SVHCs and other restricted substances.
- Communication: Safety information is provided to the supply chain, including SDS and SVHC details.
- Substances of Very High Concern (SVHC): We monitor the ECHA candidate list and communicate SVHCs present above 0.1% w/w in our products.

We affirm our commitment to REACH compliance, ensuring our products meet regulatory standards.

Signature:



J. Nederlof

7.2 PACKAGING DECLARATION

Nedco B.V. declares that all packaging materials used in our products comply with the requirements of the European Parliament and Council Directive 94/62/EC on Packaging and Packaging Waste, and its amendments.

Scope of Declaration:

This declaration covers all packaging materials used in the following products imported or manufactured by before mentioned company:

216.004.17 Name sign rounded model 148x500 mm

Compliance Responsibilities:

- **Material Composition:** Our packaging materials are designed to ensure that the heavy metal content (lead, cadmium, mercury, and hexavalent chromium) does not exceed the limit of 100 ppm by weight.
- **Recyclability:** We ensure that our packaging is designed to facilitate recycling, recovery, and reuse, meeting the essential requirements outlined in Directive 94/62/EC.
- **Reduction of Packaging Waste:** Efforts are made to reduce the weight and volume of packaging to the minimum necessary to maintain product safety and hygiene.
- **Environmental Impact:** Our packaging materials are selected and manufactured to minimize their environmental impact during production, usage, and disposal.
- **Recycling and Recovery:** We comply with national schemes for the return, collection, and recovery of packaging waste, ensuring that our packaging materials contribute to the targets set for recycling and recovery.

By signing this declaration, we affirm our commitment to meeting the requirements of Directive 94/62/EC on Packaging and Packaging Waste. We are dedicated to ensuring that our packaging materials are environmentally friendly and compliant with all regulatory standards.

Signature:



J. Nederlof

ANNEX I.

Datasheets and certificates are available at www.nedco.nl/downloads